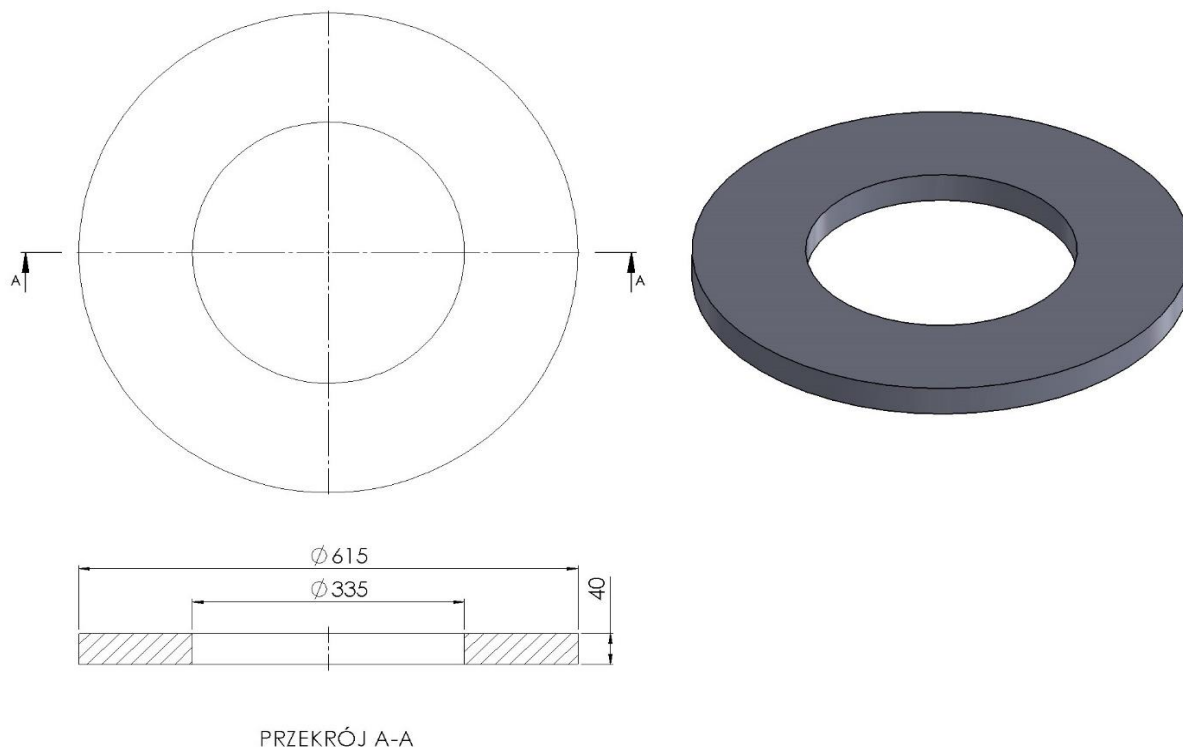


Foundation ring TXO/320/55

Intended for:

- Foundation ring supporting the cover elements of telescopic manholes 315

Foundation ring TXO/320/55



Index	DN/ID (mm)	DN/OD (mm)	H (mm)	Weight(kg)	Support area (cm ²)
TXO/320/55	335	615	40	12,1	4205

3. Application:

A plastic foundation ring supporting the TXO/315 shielding elements, designed to cover and support DN315 manholes/telescopic inlets, stabilizing the position of telescopic manholes, significantly increasing the impact area, preventing manholes from settling. It is laid on a compacted foundation under the cover elements of the top of a plastic manhole with an outer diameter of up to 315 mm.

For use in communication engineering in accordance with the above-mentioned purpose in the field of public roads without limits, internal roads, and railway engineering structures without limits. In the traffic areas of groups 1-4, in class D400 according to PN-EN 124-1: 2015-07

Technical parameters of foundation ring T06/1050/680

Compressive strength. Class	400kN D400	PN-EN 124-1 07-2015
Tensile strength	3Mpa	PN-EN ISO 527-1:2012
Degree of resistance to frost in water	F150(-2%)	PB IBDIM PB/TB-1/23
Degree of frost resistance in 2% NaCl	F50(-2%)	PB IBDIM PB/TWm-36/98
Absorptivity	<0,2%	PN-EN ISO 62:2008
Mechanical loss	0,33 tg	
Hardness according to Shore	>46	PN-EN ISO 868:2005
Product dimensional tolerance	± 5mm in diameter, ± 3mm in height	
Support surface	4205 cm ²	
Thermal resistance	-30° C do +60° C	In continuous work conditions.
Short-term thermal resistance 170° C	2h	In the conditions of installation in the bituminous surface
PVC / PE material	80%	PN-EN 15346 2009

Product reference documents:

National Technical Assessment No. IBDiM-KOT-2017/0047 3rd edition

National Declaration of Performance No. 12 / EW / 22

Code CN 39259090

General assembly instructions:

- Around the shaft well (at a distance of ≥ 30 cm from the edge), compact the base course for the topping in accordance with the rules resulting from the ground conditions, compaction index, road structure type and traffic load category based on PN-ENV 1046 standard.
- Perform the compaction by hand, in layers, every 15 cm or with light mechanical equipment, in layers, every 30 cm along the entire height of the well, evenly around the circumference and obtain the degree of soil compaction in accordance with the design, requirements of the manhole assembly instructions:
- In areas with no traffic, the degree of density should be 92% on the Proctor scale, in pedestrian traffic routes (class A) the degree of density should be $\leq 95\%$, in the vehicle load (class D) it should be $\geq 98\%$ on the Proctor scale.
- In order to maintain the proper compaction, it is recommended to stabilize the soil with cement
- The ground / backfill around the shaft, sleeve, telescopic pipe should be free from point loads, consisting of gravel, sand, lean concrete (chippings and similar materials that damage the walls of plastic pipes are excluded).
- Put the supporting adapter TXO/315 on the telescopic pipe so that the bottom of the manhole rests on the adapter (you can glue the manhole with the adapter with glue + sealant)
- under the supporting adapter, put the supporting foundation ring.
- Before starting the assembly works of the telescopic manhole with the TXO / 315 / 325 adapter, check whether all the elements of the surface of the plastic manhole are structurally suited to the intended use:
 - whether the well has been properly adjusted to the ordinate, e.g. by cutting the shaft pipes,
 - whether there is an adequate margin of about 20 cm for inserting a telescopic pipe,
 - whether the compaction of the foundation around the well is correct and adequate for the location of the relief cone foundation,
 - whether the appropriate height is maintained to the surface ordinate, enabling the installation of the adapter with the telescopic manhole,
- a gasket (or reducing and sealing collar with a lubricant) should be installed inside the shaft of the plastic well in the highest valley
- insert a telescopic manhole into the shaft with an adapter on the appropriate height what enables proper

compaction under the adapter

- in case of a change in the ordinate of the surface, it is possible to slide the telescopic manhole out of the adapter and place a compacted bitumen layer in the space between the adapter and the manhole and press the manhole on
- in pavements made of cobblestone, paving stone, the adapter with a telescopic manhole should be mounted on a sand-cement base,
- the adapter should be flush with the pavement

In traffic areas up to class B125:

- around the top of the plastic chamber up to the bottom of the adapter, make a foundation for the road surface based on crushed stone (approx. 65-70%) and cement quick-setting masses (approx. 30-35%) or B35 concrete or asphalt mass / hot asphalt concrete
- commissioning should take into account the necessary time for complete cooling of the bituminous mass allowing for operation

In green areas :

- the supporting adapter stabilizes and protects the telescopic manhole from settling

Notes on installation conditions

During the height adjustment of sewage wells with the use of plastic elements of the TVR T System, unacceptable is:

- installation and assembly of support adapters on an unprepared, uncompacted substructure around the well
- use of ground materials for compaction of the foundation that do not comply with the recommendations of the manufacturer of manholes and materials other than those approved for use in road construction described in PN-S 02205, height adjustment, overlapping, placing destructive elements acting on a point under the adapters
- laying the surface without making the correct foundation, filling and compacting the space around the surface of the plastic manhole